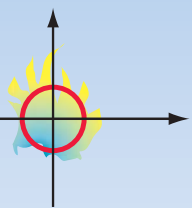
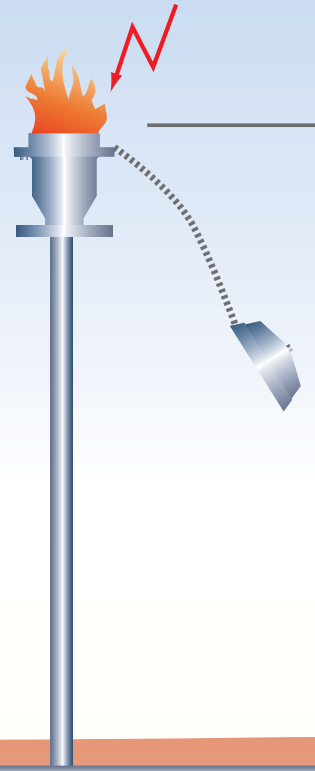


FLAMMER

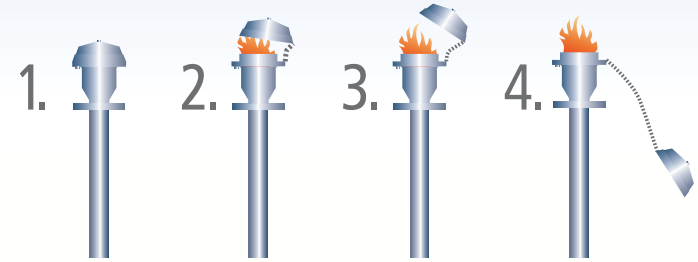


# End of Line Deflagrations Flame Arrester for Endurance Burning

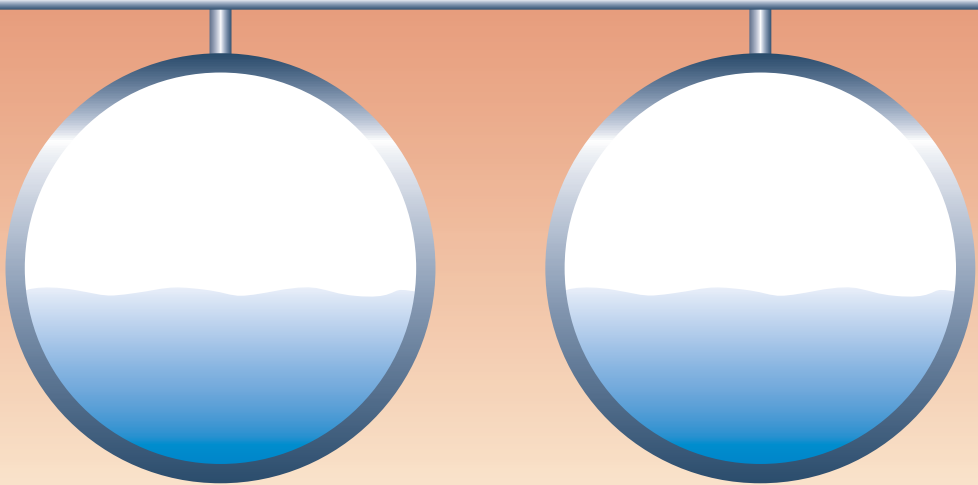
End of line  
deflagration  
flame arrester for  
endurance burning

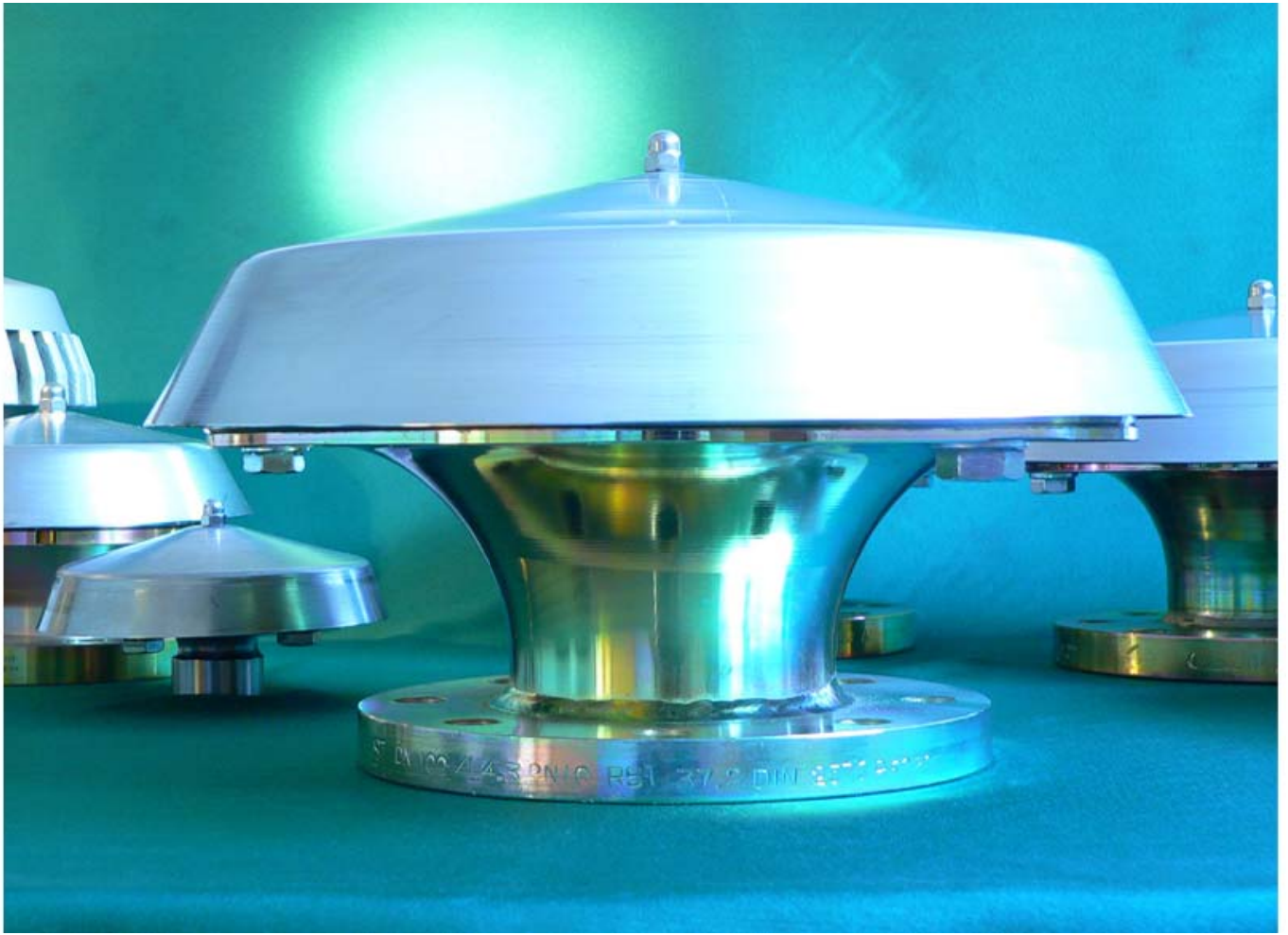


Unprotected Side  
Protected Side



2 Hours endurance burning  
in accordance to EN 16852






### Hydrocarbons only

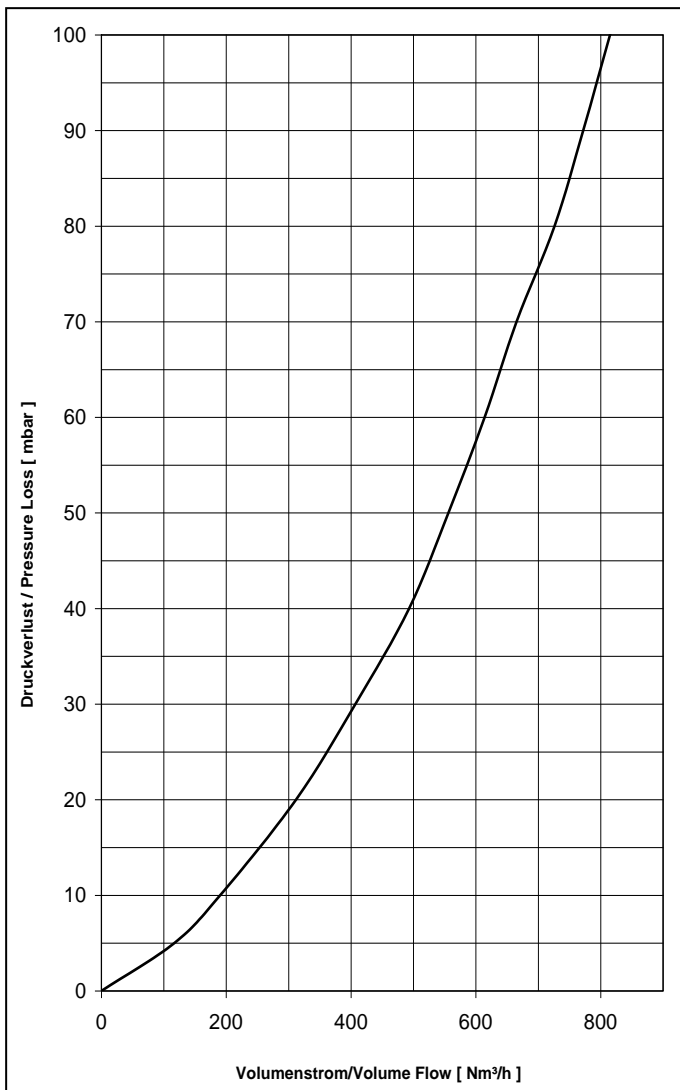
Explosion Group	DN32 1 1/4"	DN40 1 1/2"	DN50 2"
IIA	P. 3	P. 5	P. 7
IIB3	P. 4	P. 6	P. 8

### Approved for E85 (ethanol/gasoline mixtures containing maximum 90Vol% ethanol)

Explosion Group	DN32 1 1/4"	DN40 1 1/2"	DN50 2"
IIA	P. 9	P. 10	P. 11

**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0001-40**

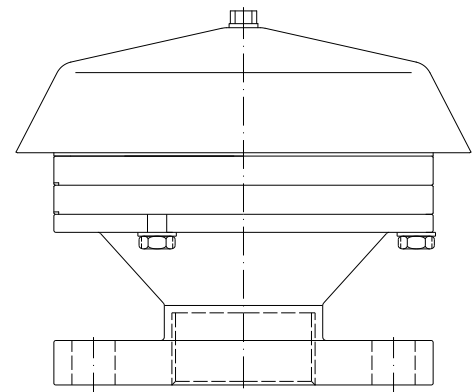
<b>EC design test certificate no.</b>	: IBExU 09 ATEX 2159 X
<b>Standard gap (MESG)</b>	: $\geq 0,90$ mm
<b>Explosion group</b>	:  G IIA
<b>Operating direction</b>	:
<b>Flange connection</b>	: EN1092-1(DIN2576) PN10(16)
<b>Thread connection</b>	: G1 1/2" innen/internal ISO228-1
<b>Weight</b>	: ~ 7,9 kg



**Pressure loss**

**Medium Air**

$p_0 = 1013$  mbar,  $T_0 = 273K$ , density = 1,293 kg/m<sup>3</sup>



**Material**

Housing

V4A/AISI 316 range

Flame Arrester Element

1.4571 / AISI 316 Ti

**Operating Data**

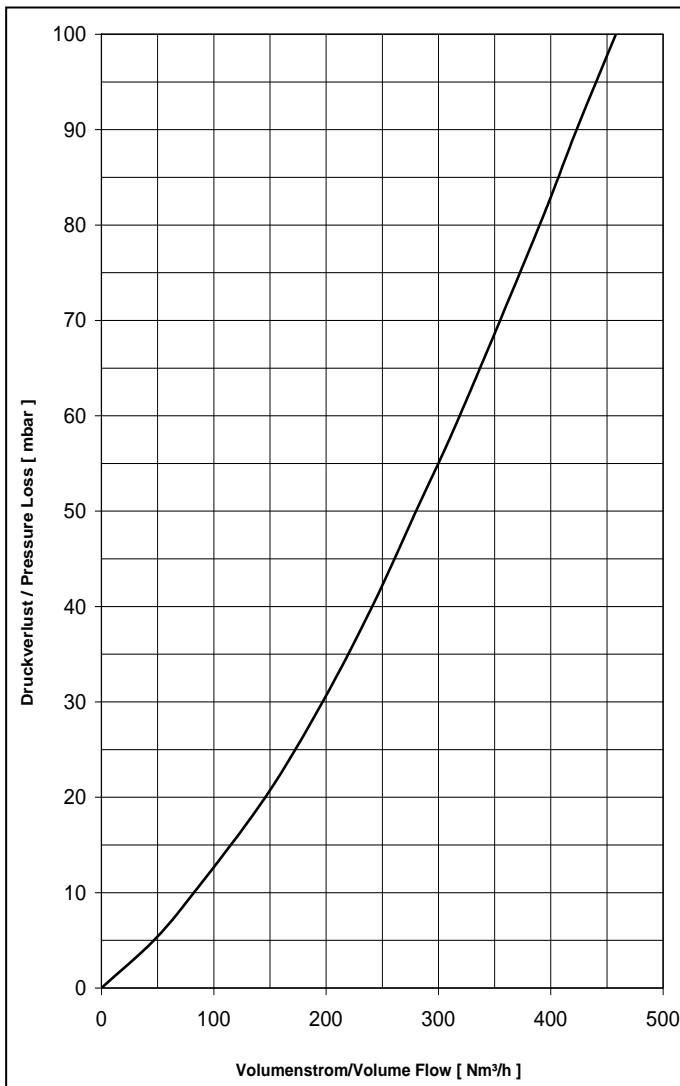
Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq DN40$

Approved for endurance burning of **pure** hydrocarbon chemicals.

**Not** approved for chemicals e.g. alcohols, ketones, amine etc. !

**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0002-20**

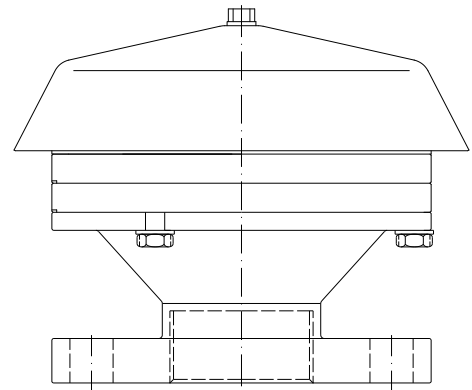
<b>EC design test certificate no.</b>	<b>: IBExU 10 ATEX 2139 X</b>
<b>Standard gap (MESG)</b>	<b>: <math>\geq 0,65</math> mm</b>
<b>Explosion group</b>	<b>: <math>\text{Ex}</math> G IIB3</b>
<b>Operating direction</b>	<b>:</b>
<b>Flange connection</b>	<b>: EN1092-1(DIN2576) PN10(16)</b>
<b>Thread connection</b>	<b>: G1 1/2" innen/internal ISO228-1</b>
<b>Weight</b>	<b>: ~ 5,6 kg</b>



Pressure loss

Medium Air

$p_0 = 1013$  mbar,  $T_0 = 273K$ , density =  $1,293$  kg/m<sup>3</sup>



**Material**

Housing

V2A/Stainless steel

Flame Arrester Element

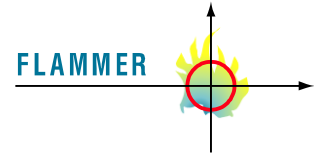
1.4571 / AISI 316 Ti

**Operating Data**

Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq$ DN40

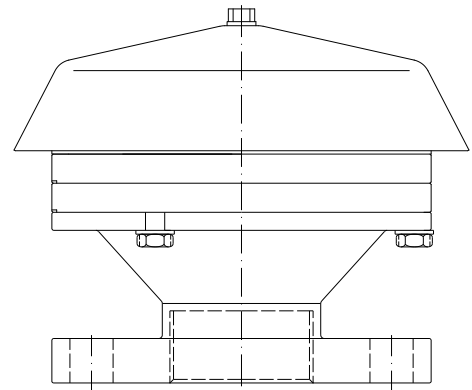
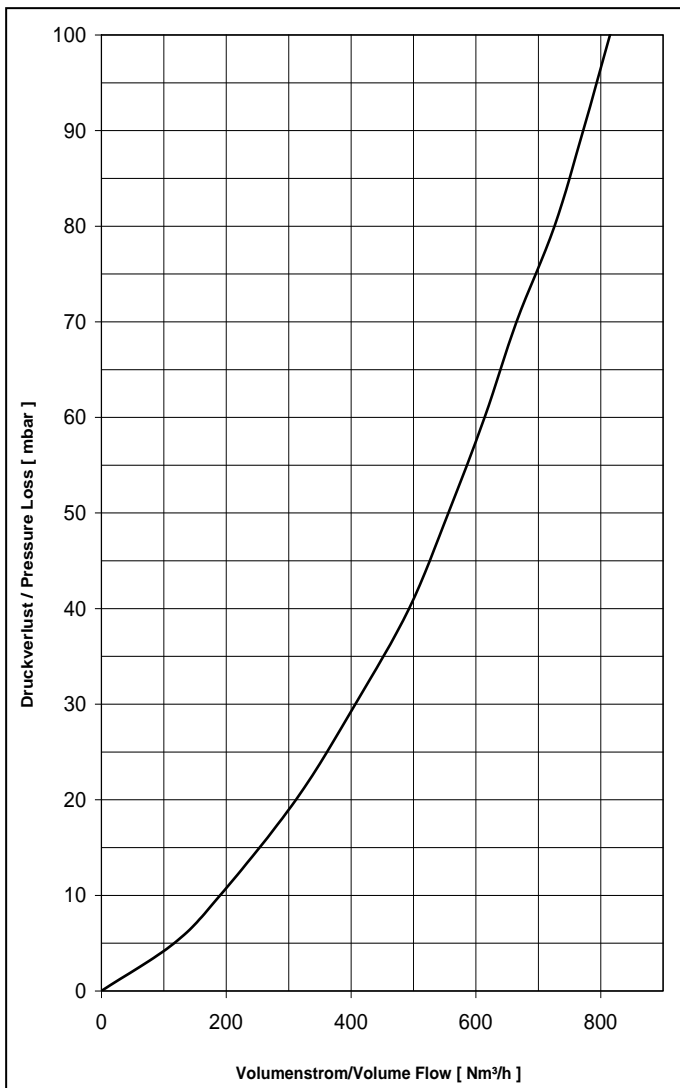
Approved for endurance burning of **pure** hydrocarbon chemicals.

**Not** approved for chemicals e.g. alcohols, ketones, amine etc. !



**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0001-40**

EC design test certificate no.	: IBExU 09 ATEX 2159 X
Standard gap (MESG)	: $\geq 0,90$ mm
Explosion group	: $\text{Ex}$ G IIA
Operating direction	:
Flange connection	: EN1092-1(DIN2576) PN10(16)
Thread connection	: G1 1/2" innen/internal ISO228-1
Weight	: ~ 7,9 kg



**Material**

Housing

V4A/AISI 316 range

Flame Arrester Element

1.4571 / AISI 316 Ti

**Operating Data**

Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq$ DN40

Approved for endurance burning of **pure** hydrocarbon chemicals.

**Not** approved for chemicals e.g. alcohols, ketones, amine etc. !

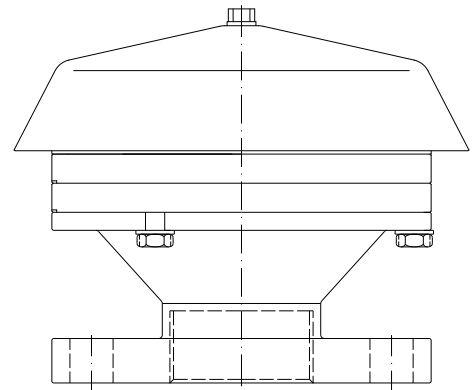
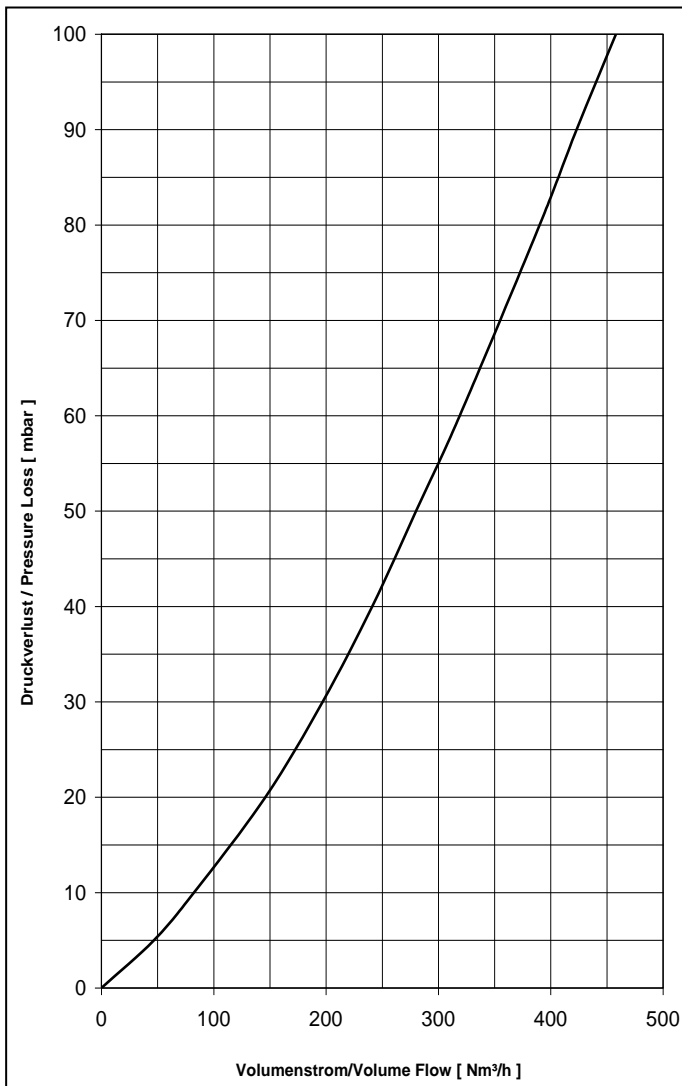
**Pressure loss**

**Medium Air**

$p_0 = 1013$  mbar,  $T_0 = 273$ K, density =  $1,293$  kg/m<sup>3</sup>

**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0002-20**

<b>EC design test certificate no.</b>	<b>: IBExU 10 ATEX 2139 X</b>
<b>Standard gap (MESG)</b>	<b>: <math>\geq 0,65</math> mm</b>
<b>Explosion group</b>	<b>: <math>\text{Ex}</math> G IIB3</b>
<b>Operating direction</b>	<b>:</b>
<b>Flange connection</b>	<b>: EN1092-1(DIN2576) PN10(16)</b>
<b>Thread connection</b>	<b>: G1 1/2" innen/internal ISO228-1</b>
<b>Weight</b>	<b>: ~ 5,6 kg</b>



**Material**

Housing

V2A/Stainless steel

Flame Arrester Element

1.4571 / AISI 316 Ti

**Operating Data**

Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq$ DN40

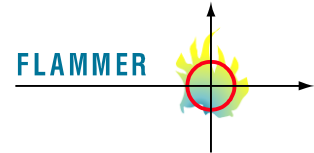
Approved for endurance burning of **pure** hydrocarbon chemicals.

**Not** approved for chemicals e.g. alcohols, ketones, amine etc. !

**Pressure loss**

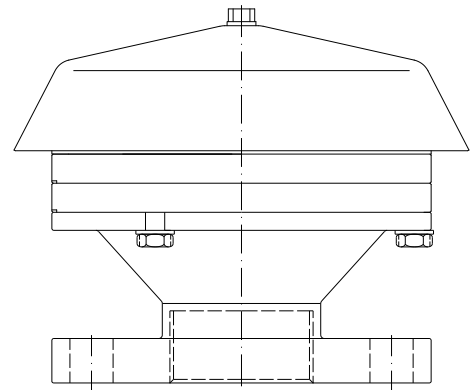
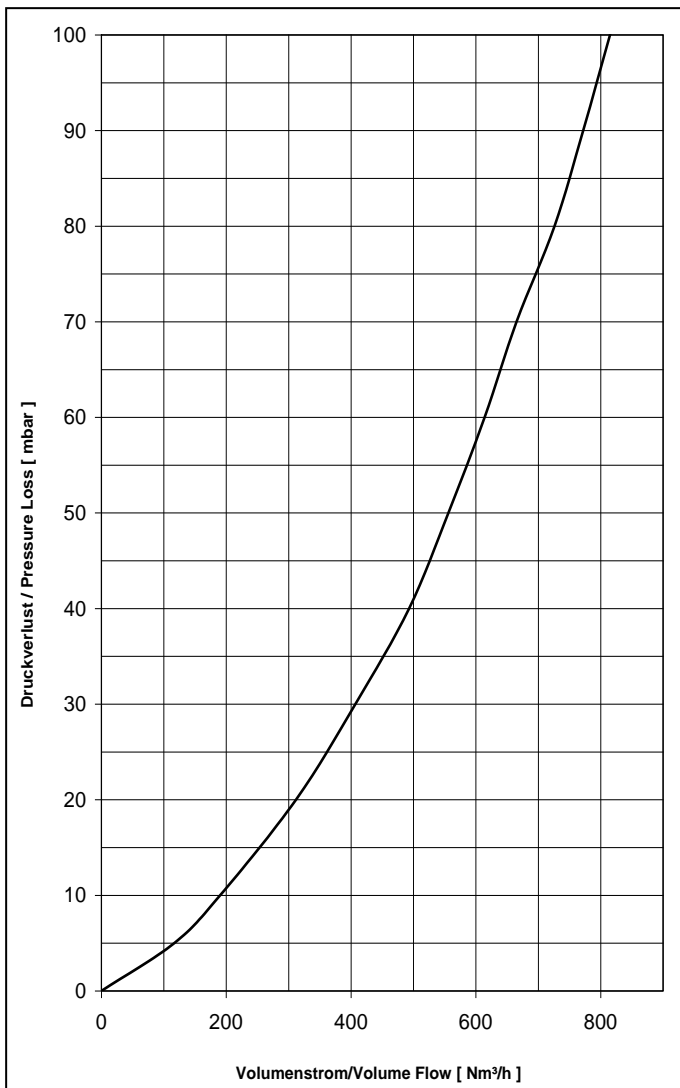
**Medium Air**

$p_0 = 1013$  mbar,  $T_0 = 273$ K, density = 1,293 kg/m<sup>3</sup>



**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0001-70**

EC design test certificate no.	: IBExU 09 ATEX 2159 X
Standard gap (MESG)	: $\geq 0,90$ mm
Explosion group	: $\text{Ex}$ G IIA
Operating direction	:
Flange connection	: EN1092-1(DIN2576) PN10(16)
Thread connection	: G2" innen/internal ISO228-1
Weight	: ~ 8,2 kg



**Material**

Housing

V4A/AISI 316 range

Flame Arrester Element

1.4571 / AISI 316 Ti

**Operating Data**

Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq$ DN50

Approved for endurance burning of **pure** hydrocarbon chemicals.


**Not** approved for chemicals e.g. alcohols, ketones, amine etc. !

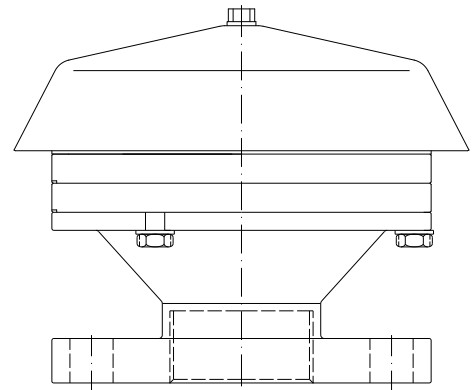
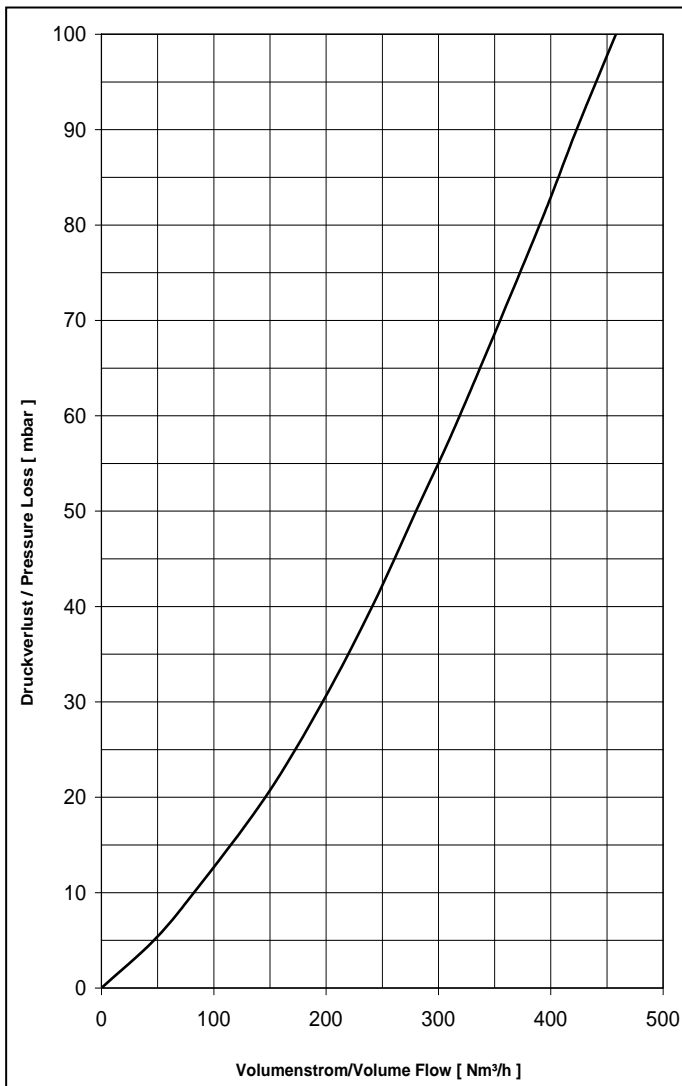
**Pressure loss**

**Medium Air**

$p_0 = 1013$  mbar,  $T_0 = 273$ K, density = 1,293 kg/m<sup>3</sup>

**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0002-70**

<b>EC design test certificate no.</b>	: IBExU 10 ATEX 2139 X
<b>Standard gap (MESG)</b>	: $\geq 0,65$ mm
<b>Explosion group</b>	:  G IIB3
<b>Operating direction</b>	:
<b>Flange connection</b>	: EN1092-1(DIN2576) PN10(16)
<b>Thread connection</b>	: G2" innen/internal ISO228-1
<b>Weight</b>	: ~ 8,2 kg



**Material**

Housing

V4A/AISI 316 range

Flame Arrester Element

1.4571 / AISI 316 Ti

**Operating Data**

Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq$ DN50

Approved for endurance burning of **pure** hydrocarbon chemicals.

**Not** approved for chemicals e.g. alcohols, ketones, amine etc. !

**Pressure loss**

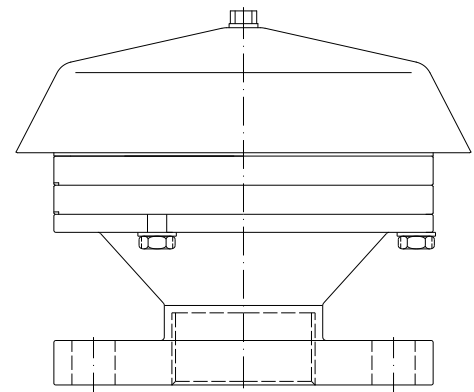
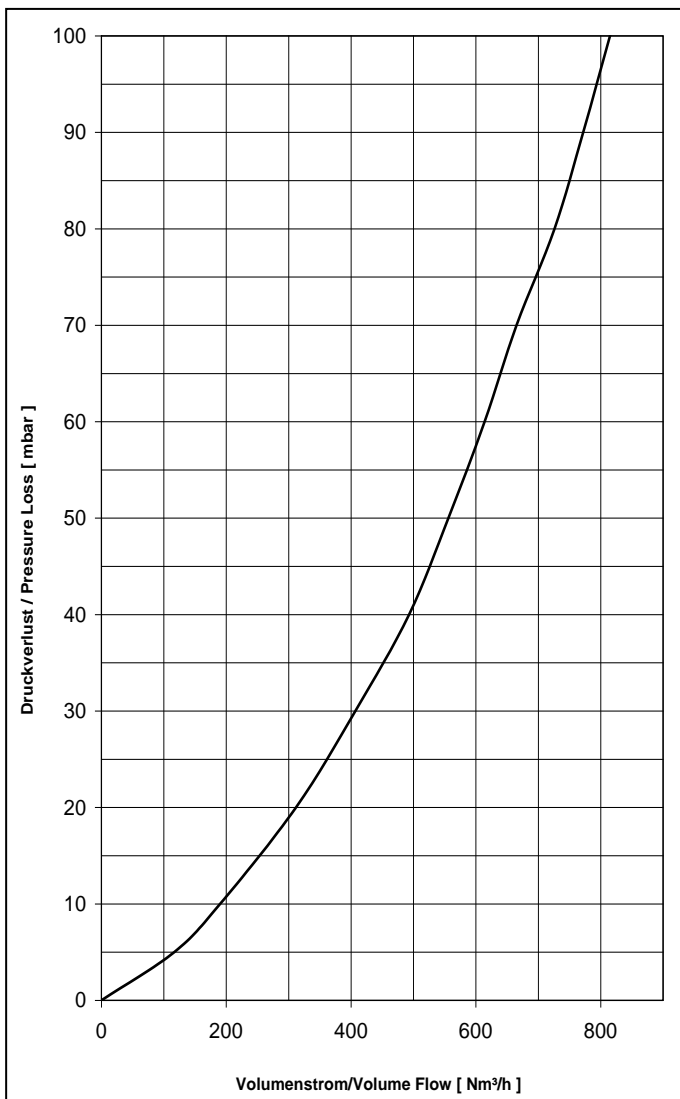
**Medium Air**

$p_0 = 1013$  mbar,  $T_0 = 273K$ , density = 1,293 kg/m<sup>3</sup>



**End of line deflagration flame arrester (Suitable for endurance burning): 1018-0085-00**

<b>EC design test certificate no.</b>	: IBExU 09 ATEX 2160 X
<b>Standard gap (MESG)</b>	: $\geq 0,90$ mm
<b>Explosion group</b>	: $\text{Ex}$ G E85
<b>Operating direction</b>	:
<b>Flange connection</b>	: EN1092-1(DIN2576) PN10(16)
<b>Thread connection</b>	: G2" innen/internal ISO228-1
<b>Weight</b>	: ~ 5,6 kg



**Material**

Housing

V2A/Stainless steel+Alumium  
eloxiert/anodised

Flame Arrester Element

1.4571 / AISI 316 Ti

**Operating Data**

Type	: DEF
Absolute pressure	: $\leq 1,1$ bar
Temperature	: $\leq 60,0$ °C
Nominal pipe size	: $\leq$ DN50

Endurance burning with pure hydrocarbons and ethanol / gasoline (EN 228) mixtures containing maximum 90Vol% ethanol.

**Pressure loss**

**Medium Air**

$p_0 = 1013$  mbar,  $T_0 = 273K$ , density =  $1,293$  kg/m<sup>3</sup>