



Type 300 Series

Instrument Air Filter and Filter Regulators

Type 300 Filter Regulator, Type 310 NACE compliant Filter Regulator and Type 320 Filter

Series Features

- **Corrosion-Resistant and NACE Compliant Construction**
Types 300 and 320 feature aluminum die-castings, finished with irridite and baked epoxy. Materials in the Type 310 meet NACE MR-01-75 requirements.
- **Depth Filter**
Units come equipped with high capacity 40 micron depth filter housed in dripwell
- **Two Outlet Connections**
Provides piping versatility

Regulator Features

- **Stable Output and Repeatability**
Provides constant control under variable flow rates and supply pressures
- **Low Droop At High Flow Levels**
Aspirator design helps maintain set pressure at higher flow levels
- **Tight Shutoff**
A soft, rubberized valve provides a positive shutoff and compensates for dirt and other foreign matter
- **Low Air Consumption**
Decreases operating cost
- **Tapped Exhaust**
Allows captured exhaust



Type 300 Filter Regulator

The Type 300 Instrument Air Filter Regulator is designed to provide clean, accurate air pressure to instruments, valves, and other automatic control equipment. This filter regulator has been proven to provide accurate operating characteristics under variable conditions. Durable materials and a standard epoxy paint finish provide long lasting corrosion resistance in harsh industrial environments. The Type 300 is a quality unit that is ideal as an economical alternative for control of process applications.

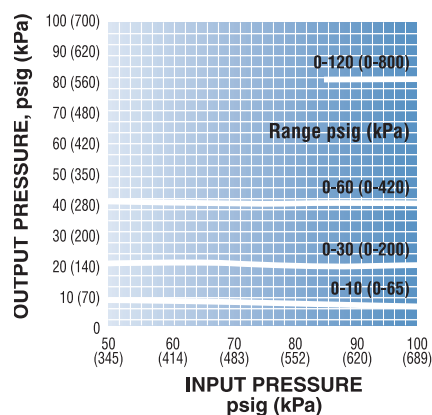
Type 310 NACE Filter Regulator

This unit incorporates all of the operating features of the Type 300 filter regulator, but is constructed of materials that meet NACE specification #MR-01-75 for sulfide stress cracking. Designed specifically for corrosive sour gas environments, the Type 310 NACE is ideal for oil field applications.

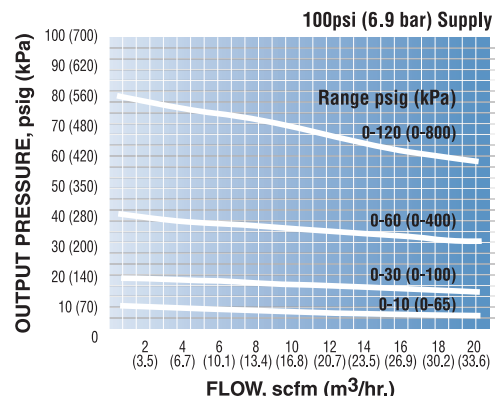
Type 320 Filter

The Type 320 Filter unit is a 40-micron depth filter that removes dirt, moisture and other particles from air and gas lines. Robustly constructed of die-cast aluminum with a baked epoxy finish, this unit stands up in corrosive operating conditions. This filter is an economical alternative for air supply line applications that don't require a pressure reducing regulator.

Effects of Upstream Pressure Variations on Regulated Pressure



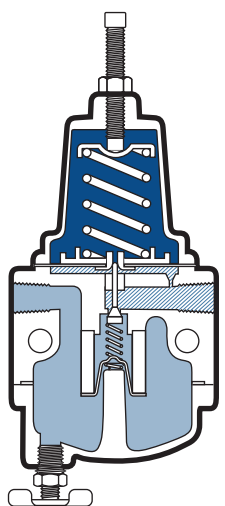
Effect of Changes in Flow on Regulated Pressure



Specifications

| | Type 300 | Type 310 | Type 320 |
|--|---|--|--|
| Port Size | In/Out/Gauge: 1/4" NPT | In/Out/Gauge/Exhaust: 1/4" NPT | In/Out/Gauge: 1/4" NPT |
| Output Ranges | 0-10 psig (0-.7 BAR), 0-30 psig (0-2 BAR), 0-60 psig (0-4 BAR), 0-120 psig (0-8 BAR) | 0-30 psig (0-2 BAR), 0-60 psig (0-4 BAR), 0-100 psig (0-7 BAR) | N/A |
| Maximum Supply Pressure | 250 psig (17 BAR) | | |
| Mounting | Pipe, panel, bracket or through body | Pipe or through body | Pipe, bracket or through body |
| Filter | 40 micron (optional 5 micron) | | |
| Flow Capacity | 22 scfm at 100 psig supply with 20 psig output | 20 scfm at 100 psig supply with 20 psig output | 30 scfm (849 NL/min) at 100 psig supply |
| Exhaust Capacity | 0.1 scfm with downstream pressure 5 psig above set point | | N/A |
| Sensitivity | 1" of water | | N/A |
| Air Consumption | Less than 5 scfh | | N/A |
| Effect of Supply Pressure Variation | Less than 0.2 psig for 25 psig change | | N/A |
| Temperature Limits | 0° to 160° F (-18° C to 71° C) Low Temperature Option (J): -62° to 194° F (-52° to 90° C) | -20° F to 180° F (-29° C to 82° C) | -20° F to 160° F (-29° C to 71° C) Low Temperature Option (J): 69° to 194° F (-52° to 51° C) |
| Weight | 1.6 lb. | | 1.3 lb. |
| Cv | 0.4 | | |

Type 300 & Type 310 Principles of Operation



- Atmospheric Pressure
- ▨ Regulated Pressure
- Supply Pressure

Turning the adjusting screw changes the force exerted by the range spring on the diaphragm assembly. In equilibrium of set pressure, the force exerted by the range spring is balanced by the force from the output pressure acting underneath the diaphragm assembly. An unbalanced state between the output pressure and the set pressure causes a corresponding reaction in the diaphragm and supply valve assemblies. If the output pressure rises above the set pressure, an upward force is exerted on the diaphragm assembly causing the relief seat to lift and open. Excess pressure is vented to atmosphere until equilibrium is

reached. If the output pressure drops below the set pressure the unbalanced force of the range spring causes a downward force on the diaphragm assembly. The supply valve then opens until the pressure builds up once more to the equilibrium condition. Under forward flow conditions, the range spring force is balanced by the diaphragm pressure force, with the supply valve open just enough to maintain the required equilibrium pressure. When high flow occurs, a specially designed aspirator helps maintain downstream pressure and compensates for droop.

Materials

Type 300

Body:

Filter:

Diaphragm:

Low Temperature Option:

Valve Seat Plug:

Additional Materials:

Diecast Aluminum Alloy, Irridite and Baked Epoxy Finish
Sintered Polyethylene
Nitrile Elastomer and Nylon Fabric (Viton® optional)
Silicone and Nitrile
Nitrile Elastomer (Viton® optional)
Brass, Zinc Plated Steel, Acetal

Type 310

Body:

Filter:

Pintle:

Drain Valve:

Diaphragm, Gasket, Pintle:

Low Temperature Option:

Spring:

Trim:

Diecast Aluminum with Baked Epoxy Finish
Sintered Polyethylene
316 Stainless Steel
Aluminum
Viton®
Silicone and Nitrile
316 Stainless Steel
Heat treated plated steel and stainless steel

Type 320

Body, Filter Cap:

Filter:

Gasket:

Low Temperature Option:

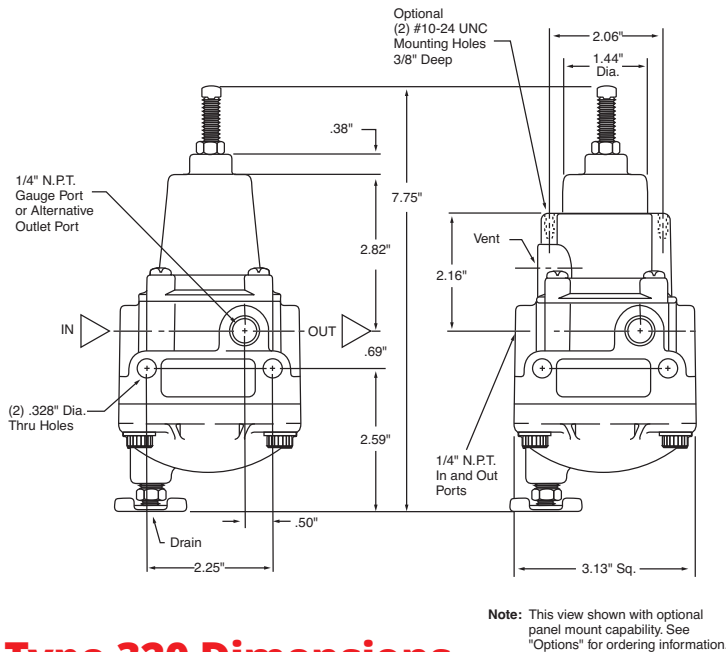
Additional Materials:

Aluminum
Sintered Polyethylene
Nitrile
Silicone and Nitrile
Plated Steel, Brass

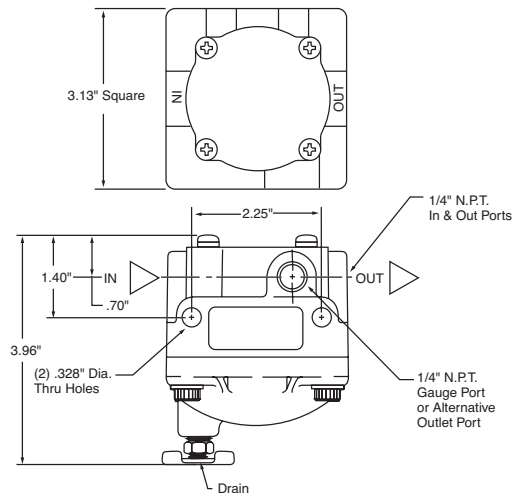


Type 300 Series

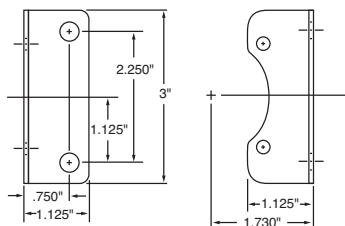
Type 300 & Type 310 Dimensions



Type 320 Dimensions



Optional Mounting Bracket



Ordering

| Type | Model Number | Port Size (NPT) | Output Range (psi) | Output Range (BAR) |
|-----------------------|--------------|-----------------|--------------------|--------------------|
| Filter Regulator | 300-BD | 1/4" | 0-10 | 0-.7 |
| Filter Regulator | 300-BA | 1/4" | 0-30 | 0-2 |
| Filter Regulator | 300-BB | 1/4" | 0-60 | 0-4 |
| Filter Regulator | 300-BC | 1/4" | 0-120 | 0-8 |
| NACE Filter Regulator | 310-BA | 1/4" | 0-30 | 0-2 |
| NACE Filter Regulator | 310-BB | 1/4" | 0-60 | 0-4 |
| NACE Filter Regulator | 310-BC | 1/4" | 0-100 | 0-7 |
| Filter Only | 320-BX | 1/4" | - | - |

Options

Add proper letter at end of model number.

- ** E - Tapped Exhaust** Allows captured exhaust. 1/4" NPT
- F - 5 Micron Filter** Standard 40 micron filter is replaced with 5 micron filter for more complete air filtration (available for Type 300 and Type 320 only)
- *** J - Low Temperature** Temperature range -62° to +194° F (-52° to +90° C)
- * K - Knob:** To replace square head adjust screw
- N - Non Relieving** For constant flow or downstream pressure relief applications
- ** P - Panel Mount** Option allows panel mounting (see dimensional drawing)
- S - Stainless Steel Trim** Stainless steel external hardware (adjust stem, drain valve, fasteners) Stainless steel internal pintle
- * T - Tamperproof Cover** Prevents casual adjustment of output pressure
- ** V - Viton® Elastomers** Used where elements in the supply air are particularly destructive to standard Buna-N pintle and diaphragm material
- X - ATEX** ATEX 2014/34/EU
- * Options for Type 300 only**
- ** Standard features for Type 310 NACE**
- *** Low Temperature Option not available for Type-310 NACE**

Accessories

Mounting Bracket: P/N 446-707-028

Gauges: 1/4" NPT back-mount, 2" face
 0-15 psi P/N 446-725-003
 0-30 psi P/N 446-725-004
 0-60 psi P/N 446-725-001
 0-160 psi P/N 446-725-002

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